



Y - Cast Iron Geometry
T-A (CI) T-A Carbide Drill Blade
Carbide

- This insert is specifically designed for use in Grey Cast Iron
Standard geom. for Nodular Iron
- TiAlN offers exceptional wear resistance and high heat capabilities to increase tool life and penetration rates in Grey Cast Iron

Diameter Tolerances : $-0.0002''/-0.0012''$
 Thickness Tolerances :

- C3 carbide offers high wear resistance for improved tool life
- Cast Iron (-CI) geometry provides a unique design to minimize chipping

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiAlN
C3 (K10)		9,50	0.3740	3/32	1C3YA-9.5-CI
	3/8	9,53	0.3750		1C3YA-0012-CI
	W	9,80	0.3860		1C3YA-.386-CI
	25/64	9,92	0.3906		1C3YA-.390-CI
		10,00	0.3937		1C3YA-10-CI
		10,20	0.4016		1C3YA-10.2-CI
	13/32	10,32	0.4063		1C3YA-0013-CI
		10,50	0.4134		1C3YA-10.5-CI
	27/64	10,72	0.4219		1C3YA-.421-CI
		10,80	0.4252		1C3YA-10.8-CI
		11,00	0.4331		1C3YA-11-CI