



Y - Standard Geometry
Gen2 T-A Gen2 T-A Carbide Drill Blade
Carbide

- Lower drilling forces
- Increased drill stability
- Smoother breakout on through holes
- Supplied with AMEC's coating for AM200 coating for increased tool life

Diameter Tolerances : -0.0002"/-0.0012"

Thickness Tolerances :

- Improved chip formation

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	AM200
C2 (K20)		9,50	0.3740	3/32	4C2YH-9.5
	3/8	9,53	0.3750		4C2YH-0012
	W	9,80	0.3860		4C2YH-.356
	25/64	9,92	0.3906		4C2YH-.390
		10,00	0.3937		4C2YH-10
		10,20	0.4016		4C2YH-10.2
	13/32	10,32	0.4063		4C2YH-0013
		10,50	0.4134		4C2YH-10.5
	27/64	10,72	0.4219		4C2YH-.421
		10,80	0.4252		4C2YH-10.8
C1 (K35)		11,00	0.4331		4C2YH-11
		9,50	0.3740		4C1YH-9.5
	3/8	9,53	0.3750		4C1YH-0012
	W	9,80	0.3860		4C1YH-.356
	25/64	9,92	0.3906		4C1YH-.390
		10,00	0.3937		4C1YH-10
		10,20	0.4016		4C1YH-10.2
	13/32	10,32	0.4063		4C1YH-0013
		10,50	0.4134		4C1YH-10.5
	27/64	10,72	0.4219		4C1YH-.421
	10,80	0.4252	4C1YH-10.8		
	11,00	0.4331	4C1YH-11		