



**Y** - Standard Geometry  
**T-A** T-A HSS Drill Blade  
**HSS**

**Diameter Tolerances : -0.0002"/-0.0012"**  
**Thickness Tolerances :**

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
Super Cobalt		9,50	0.3740	3/32	15YT-9.5	15YA-9.5	15YN-9.5
	3/8	9,53	0.3750		15YT-0012	15YA-0012	15YN-0012
	W	9,80	0.3860		15YT-.386	15YA-.386	15YN-.386
	25/64	9,92	0.3906		15YT-.390	15YA-.390	15YN-.390
		10,00	0.3937		15YT-10	15YA-10	15YN-10
		10,20	0.4016		15YT-10.2	15YA-10.2	15YN-10.2
	13/32	10,32	0.4063		15YT-0013	15YA-0013	15YN-0013
		10,50	0.4134		15YT-10.5	15YA-10.5	15YN-10.5
	27/64	10,72	0.4219		15YT-.421	15YA-.421	15YN-.421
		10,80	0.4252		15YT-10.8	15YA-10.8	15YN-10.8
		11,00	0.4331		15YT-11	15YA-11	15YN-11
	Premium Cobalt		9,50		0.3740	3/32	18YT-9.5
3/8		9,53	0.3750	18YT-0012	18YA-0012		18YN-0012
W		9,80	0.3860	18YT-.386	18YA-.386		18YN-.386
25/64		9,92	0.3906	18YT-.390	18YA-.390		18YN-.390
		10,00	0.3937	18YT-10	18YA-10		18YN-10
		10,20	0.4016	18YT-10.2	18YA-10.2		18YN-10.2
13/32		10,32	0.4063	18YT-0013	18YA-0013		18YN-0013
		10,50	0.4134	18YT-10.5	18YA-10.5		18YN-10.5
27/64		10,72	0.4219	18YT-.421	18YA-.421		18YN-.421
		10,80	0.4252	18YT-10.8	18YA-10.8		18YN-10.8
		11,00	0.4331	18YT-11	18YA-11		18YN-11