



Y - Spot & Chamfer Geometry
T-A (SP) T-A HSS Drill Blade
HSS

Diameter Tolerances : -0.0002"/-0.0012"
Thickness Tolerances :

| Material | Imperial Fract. Diam. | Metric Diam. | Imperial Dec. Diam. | Imperial Fract. Thick. | TiN | TiAlN | TiCN |
|--------------|-----------------------|--------------|---------------------|------------------------|--------------|--------------|--------------|
| | | | | | | | |
| Super Cobalt | | 9,50 | 0.3740 | 3/32 | 15YT-9.5-SP | 15YA-9.5-SP | 15YN-9.5-SP |
| | 3/8 | 9,53 | 0.3750 | | 15YT-0012-SP | 15YA-0012-SP | 15YN-0012-SP |
| | W | 9,80 | 0.3860 | | 15YT-.386-SP | 15YA-.386-SP | 15YN-.386-SP |
| | 25/64 | 9,92 | 0.3906 | | 15YT-.390-SP | 15YA-.390-SP | 15YN-.390-SP |
| | | 10,00 | 0.3937 | | 15YT-10-SP | 15YA-10-SP | 15YN-10-SP |
| | | 10,20 | 0.4016 | | 15YT-10.2-SP | 15YA-10.2-SP | 15YN-10.2-SP |
| | 13/32 | 10,32 | 0.4063 | | 15YT-0013-SP | 15YA-0013-SP | 15YN-0013-SP |
| | | 10,50 | 0.4134 | | 15YT-10.5-SP | 15YA-10.5-SP | 15YN-10.5-SP |
| | 27/64 | 10,72 | 0.4219 | | 15YT-.421-SP | 15YA-.421-SP | 15YN-.421-SP |
| | | 10,80 | 0.4252 | | 15YT-10.8-SP | 15YA-10.8-SP | 15YN-10.8-SP |
| | | 11,00 | 0.4331 | | 15YT-11-SP | 15YA-11-SP | 15YN-11-SP |