



0 & 0.5 - Thin Wall, Notch Point and Structural Steel Geometry
T-A T-A HSS Drill Blade
(TW-NP-SS)
HSS

- Use Thin Wall Drill Inserts for material up to 7/16" thick
- Use Notch Point Geometry or 150° Structural Steel Drill Inserts for material over 7/16" thick
- Use 150° Structural Steel for reduced exit burr

Diameter Tolerances : -0.0002"/-0.0012"
 Thickness Tolerances :

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	Thin Wall TiAlN	Notch Point TiAlN	Struc. Steel TiAlN
Super Cobalt		14,00	0.5512	1/8	150A-14-TW	150A-14-NP	150A-14-SS
	9/16	14,29	0.5625		150A-0018-TW	150A-0018-NP	150A-0018-SS
	5/8	15,88	0.6250		150A-0020-TW	150A-0020-NP	150A-0020-SS
		16,00	0.6299		150A-16-TW	150A-16-NP	150A-16-SS
	11/16	17,46	0.6875		150A-0022-TW	150A-0022-NP	150A-0022-SS