



1 & 1.5 - Standard Geometry
T-A T-A HSS Drill Blade
HSS

Diameter Tolerances : $-0.0002''/-0.0012''$
 Thickness Tolerances :

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
HSS	45/64	17,86	0.7031	5/32	131T-.703	131A-.703	131N-.703
		18,00	0.7087		131T-18	131A-18	131N-18
	23/32	18,26	0.7188		131T-0023	131A-0023	131N-0023
		18,50	0.7283		131T-18.5	131A-18.5	131N-18.5
	47/64	18,65	0.7344		131T-.734	131A-.734	131N-.734
		19,00	0.7480		131T-19	131A-19	131N-19
	3/4	19,05	0.7500		131T-0024	131A-0024	131N-0024
	49/64	19,45	0.7656		131T-.765	131A-.765	131N-.765
		19,50	0.7677		131T-19.5	131A-19.5	131N-19.5
	25/32	19,84	0.7813		131T-0025	131A-0025	131N-0025
		20,00	0.7874		131T-20	131A-20	131N-20
	51/64	20,24	0.7969		131T-.796	131A-.796	131N-.796
		20,50	0.8071		131T-20.5	131A-20.5	131N-20.5
	13/16	20,64	0.8125		131T-0026	131A-0026	131N-0026
		21,00	0.8268		131T-21	131A-21	131N-21
	27/32	21,43	0.8438		131T-0027	131A-0027	131N-0027
	55/64	21,83	0.8594		131T-.859	131A-.859	131N-.859
		22,00	0.8661		131T-22	131A-22	131N-22
	7/8	22,23	0.8750		131T-0028	131A-0028	131N-0028
	57/64	22,62	0.8906		131T-.890	131A-.890	131N-.890
		23,00	0.9055		131T-23	131A-23	131N-23
	29/32	23,02	0.9063		131T-0029	131A-0029	131N-0029
	59/64	23,42	0.9219		131T-.921	131A-.921	131N-.921
	15/16	23,81	0.9375		131T-0030	131A-0030	131N-0030
		24,00	0.9449		131T-24	131A-24	131N-24



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Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
Super Cobalt	45/64	17,86	0.7031	5/32	151T-.703	151A-.703	151N-.703
		18,00	0.7087		151T-18	151A-18	151N-18
	23/32	18,26	0.7188		151T-0023	151A-0023	151N-0023
		18,50	0.7283		151T-18.5	151A-18.5	151N-18.5
	47/64	18,65	0.7344		151T-.734	151A-.734	151N-.734
		19,00	0.7480		151T-19	151A-19	151N-19
	3/4	19,05	0.7500		151T-0024	151A-0024	151N-0024
	49/64	19,45	0.7656		151T-.765	151A-.765	151N-.765
		19,50	0.7677		151T-19.5	151A-19.5	151N-19.5
	25/32	19,84	0.7813		151T-0025	151A-0025	151N-0025
		20,00	0.7874		151T-20	151A-20	151N-20
	51/64	20,24	0.7969		151T-.796	151A-.796	151 N-.796
		20,50	0.8071		151T-20.5	151A-20.5	151N-20.5
	13/16	20,64	0.8125		151T-0026	151A-0026	151N-0026
		21,00	0.8268		151T-21	151A-21	151N-21
	27/32	21,43	0.8438		151T-0027	151A-0027	151N-0027
	55/64	21,83	0.8594		151T-.859	151A-.859	151N-.859
		22,00	0.8661		151T-22	151A-22	151N-22
	7/8	22,23	0.8750		151T-0028	151A-0028	151N-0028
	57/64	22,62	0.8906		151T-.890	151A-.890	151 N-.890
		23,00	0.9055		151T-23	151A-23	151N-23
	29/32	23,02	0.9063		151T-0029	151A-0029	151N-0029
	59/64	23,42	0.9219		151T-.921	151A-.921	151N-.921
	15/16	23,81	0.9375		151T-0030	151A-0030	151N-0030
		24,00	0.9449		151T-24	151A-24	151N-24



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Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
Premium Cobalt	45/64	17,86	0.7031	5/32	181T-.703	181A-.703	181N-.703
		18,00	0.7087		181T-18	181A-18	181N-18
	23/32	18,26	0.7188		181T-0023	181A-0023	181N-0023
		18,50	0.7283		181T-18.5	181A-18.5	181N-18.5
	47/64	18,65	0.7344		181T-.734	181A-.734	181N-.734
		19,00	0.7480		181T-19	181A-19	181N-19
	3/4	19,05	0.7500		181T-0024	181A-0024	181N-0024
	49/64	19,45	0.7656		181T-.765	181A-.765	181N-.765
		19,50	0.7677		181T-19.5	181A-19.5	181N-19.5
	25/32	19,84	0.7813		181T-0025	181A-0025	181N-0025
		20,00	0.7874		181T-20	181A-20	181N-20
	51/64	20,24	0.7969		181T-.796	181A-.796	181N-.796
		20,50	0.8071		181T-20.5	181A-20.5	181N-20.5
	13/16	20,64	0.8125		181T-0026	181A-0026	181N-0026
		21,00	0.8268		181T-21	181A-21	181N-21
	27/32	21,43	0.8438		181T-0027	181A-0027	181N-0027
	55/64	21,83	0.8594		181T-.859	181A-.859	181N-.859
		22,00	0.8661		181T-22	181A-22	181N-22
	7/8	22,23	0.8750		181T-0028	181A-0028	181N-0028
	57/64	22,62	0.8906		181T-.890	181A-.890	181N-.890
		23,00	0.9055		181T-23	181A-23	181N-23
	29/32	23,02	0.9063		181T-0029	181A-0029	181N-0029
	59/64	23,42	0.9219		181T-.921	181A-.921	181N-.921
	15/16	23,81	0.9375		181T-0030	181A-0030	181N-0030
		24,00	0.9449		181T-24	181A-24	181N-24