



**1 & 1.5** - Flat Bottom Geometry  
**T-A (FB)** T-A HSS Drill Blade  
**HSS**

Diameter Tolerances : **-0.0002"/-0.0012"**  
 Thickness Tolerances :

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN
Super Cobalt	45/64	17,86	0.7031	5/32	151T-.703-FB
		18,00	0.7087		151T-18-FB
	23/32	18,26	0.7188		151T-0023-FB
		18,50	0.7283		151T-18.5-FB
	47/64	18,65	0.7344		151T-.734-FB
		19,00	0.7480		151T-19-FB
	3/4	19,05	0.7500		151T-0024-FB
	49/64	19,45	0.7656		151T-.765-FB
		19,50	0.7677		151T-19.5-FB
	25/32	19,84	0.7813		151T-0025-FB
		20,00	0.7874		151T-20-FB
		20,50	0.8071		151T-20.5-FB
	13/16	20,64	0.8125		151T-0026-FB
		21,00	0.8268		151T-21-FB
	27/32	21,43	0.8438		151T-0027-FB
		22,00	0.8661		151T-22-FB
	7/8	22,23	0.8750		151T-0028-FB
		23,00	0.9055		151T-23-FB
	29/32	23,02	0.9063		151T-0029-FB
	59/64	23,42	0.9219		151T-.921-FB
15/16	23,81	0.9375	151T-0030-FB		
	24,00	0.9449	151T-24-FB		