



**1 & 1.5** - Standard Geometry Gen2  
**Gen2 T-A** T-A HSS Drill Blade  
**HSS**

- Lower drilling forces
- Increased drill stability
- Smoother breakout on through holes
- Supplied with AMEC's coating for increased tool life

Diameter Tolerances : -0.0002"/-0.0012"

Thickness Tolerances :

- Improved chip formation

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	AM200
Super Cobalt	45/64	17,86	0.7031	1/8	451H-.703
		18,00	0.7087		451H-18
	23/32	18,26	0.7188		451H-0023
		18,50	0.7283		451H-18.5
	47/64	18,65	0.7344		451H-.734
		19,00	0.7480		451H-19
	3/4	19,05	0.7500		451H-0024
	49/64	19,45	0.7656		451H-.765
		19,50	0.7677		451H-19.5
	25/32	19,84	0.7813		451H-0025
		20,00	0.7874		451H-20
	51/64	20,24	0.7969		451H-.796
		20,50	0.8071		451H-20.5
	13/16	20,64	0.8125		451H-0026
		21,00	0.8268		451H-21
	27/32	21,43	0.8438		451H-0027
		21,50	0.8465		451H-21.5
	55/64	21,83	0.8594		451H-.859
		22,00	0.8661		451H-22
	7/8	22,23	0.8750		451H-0028
		22,50	0.8858		451H-22.5
	57/64	22,62	0.8906		451H-.890
		23,00	0.9055		451H-23
	29/32	23,02	0.9063		451H-0029
59/64	23,42	0.9219	451H-.921		
15/16	23,81	0.9375	451H-0030		
	24,00	0.9449	451H-24		