



1 & 1.5 - Spot & Chamfer Geometry
T-A (SP) T-A HSS Drill Blade
HSS

Diameter Tolerances : **-0.0002"/-0.0012"**
 Thickness Tolerances :

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
Super Cobalt	45/64	17,86	0.7031	5/32	151T-.703-SP	151A-.703-SP	151N-.703-SP
		18,00	0.7087		151T-18-SP	151A-18-SP	151N-18-SP
	23/32	18,26	0.7188		151T-0023-SP	151A-0023-SP	151N-0023-SP
		18,50	0.7283		151T-18.5-SP	151A-18.5-SP	151N-18.5-SP
	47/64	18,65	0.7344		151T-.734-SP	151A-.734-SP	151N-.734-SP
		19,00	0.7480		151T-19-SP	151A-19-SP	151N-19-SP
	3/4	19,05	0.7500		151T-0024-SP	151A-0024-SP	151N-0024-SP
	49/64	19,45	0.7656		151T-.765-SP	151A-.765-SP	151N-.765-SP
		19,50	0.7677		151T-19.5-SP	151A-19.5-SP	151N-19.5-SP
	25/32	19,84	0.7813		151T-0025-SP	151A-0025-SP	151N-0025-SP
		20,00	0.7874		151T-20-SP	151A-20-SP	151N-20-SP
	51/64	20,24	0.7969		151T-.796-SP	151A-.796-SP	151N-.796-SP
		20,50	0.8071		151T-20.5-SP	151A-20.5-SP	151N-20.5-SP
	13/16	20,64	0.8125		151T-0026-SP	151A-0026-SP	151N-0026-SP
		21,00	0.8268		151T-21-SP	151A-21-SP	151N-21-SP
	27/32	21,43	0.8438		151T-0027-SP	151A-0027-SP	151N-0027-SP
	55/64	21,83	0.8594		1 151T-.859-SP	1 151A-.859-SP	151 N-.859-SP
		22,00	0.8661		151T-22-SP	151A-22-SP	151N-22-SP
	7/8	22,23	0.8750		151T-0028-SP	151A-0028-SP	151N-0028-SP
	57/64	22,62	0.8906		151T-.890-SP	151A-.890-SP	151N-.890-SP
		23,00	0.9055		151T-23-SP	151A-23-SP	151N-23-SP
	29/32	23,02	0.9063		151T-0029-SP	151A-0029-SP	151N-0029-SP
	59/64	23,42	0.9219		151T-.921-SP	151A-.921-SP	151N-.921-SP
	15/16	23,81	0.9375		151T-0030-SP	151A-0030-SP	151N-0030-SP
		24,00	0.9449		151T-24-SP	151A-24-SP	151N-24-SP