



2 & 2.5 - Standard Geometry
T-A T-A Carbide Drill Blade
Carbide

Diameter Tolerances : **-0.0002"/-0.0012"**
 Thickness Tolerances :

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN
C2 (K20)	31/32	24,61	0.9688	3/16	1C22T-0031	1C22A-0031
	63/64	25,00	0.9843		1C22T-25	1C22A-25
	1	25,40	1.0000		1C22T-0100	1C22A-0100
		26,00	1.0236		1C22T-26	1C22A-26
	1-1/32	26,19	1.0313		1C22T-0101	1C22A-0101
	1-3/64	26,59	1.0469		1C22T-1.046	1C22A-1.046
	1-1/16	26,99	1.0625		1C22T-0102	1C22A-0102
		27,00	1.0630		1C22T-27	1C22A-27
	1-3/32	27,78	1.0938		1C22T-0103	1C22A-0103
		28,00	1.1024		1C22T-28	1C22A-28
	1-7/64	28,18	1.1094		1C22T-1.109	1C22A-1.109
	1-1/8	28,58	1.1250		1C22T-0104	1C22A-0104
		29,00	1.1417		1C22T-29	1C22A-29
	1-5/32	29,37	1.1563		1C22T-0105	1C22A-0105
		30,00	1.1811		1C22T-30	1C22A-30
	1-3/16	30,16	1.1875		1C22T-0106	1C22A-0106
	1-7/32	30,96	1.2188		1C22T-0107	1C22A-0107
		31,00	1.2205		1C22T-31	1C22A-31
	1-1/4	31,75	1.2500		1C22T-0108	1C22A-0108
		32,00	1.2598		1C22T-32	1C22A-32
	1-9/32	32,54	1.2813		1C22T-0109	1C22A-0109
		33,00	1.2992		1C22T-33	1C22A-33
	1-5/16	33,34	1.3125		1C22T-0110	1C22A-0110
		34,00	1.3386		1C22T-34	1C22A-34
	1-11/32	34,13	1.3438		1C22T-0111	1C22A-0111
	1-3/8	34,93	1.3750		1C22T-0112	1C22A-0112
		35,00	1.3780		1C22T-35	1C22A-35



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C2 (K20)	31/32	24,61	0.9688	3/16	1C52T-0031	1C52A-0031
	63/64	25,00	0.9843		1C52T-25	1C52A-25
	1	25,40	1.0000		1C52T-0100	1C52A-0100
		26,00	1.0236		1C52T-26	1C52A-26
	1-1/32	26,19	1.0313		1C52T-0101	1C52A-0101
	1-3/64	26,59	1.0469		1C52T-1.046	1C52A-1.046
	1-1/16	26,99	1.0625		1C52T-0102	1C52A-0102
		27,00	1.0630		1C52T-27	1C52A-27
	1-3/32	27,78	1.0938		1C52T-0103	1C52A-0103
		28,00	1.1024		1C52T-28	1C52A-28
	1-7/64	28,18	1.1094		1C52T-1.109	1C52A-1.109
	1-1/8	28,58	1.1250		1C52T-0104	1C52A-0104
		29,00	1.1417		1C52T-29	1C52A-29
	1-5/32	29,37	1.1563		1C52T-0105	1C52A-0105
		30,00	1.1811		1C52T-30	1C52A-30
	1-3/16	30,16	1.1875		1C52T-0106	1C52A-0106
	1-7/32	30,96	1.2188		1C52T-0107	1C52A-0107
		31,00	1.2205		1C52T-31	1C52A-31
	1-1/4	31,75	1.2500		1C52T-0108	1C52A-0108
		32,00	1.2598		1C52T-32	1C52A-32
	1-9/32	32,54	1.2813		1C52T-0109	1C52A-0109
		33,00	1.2992		1C52T-33	1C52A-33
	1-5/16	33,34	1.3125		1C52T-0110	1C52A-0110
		34,00	1.3386		1C52T-34	1C52A-34
	1-11/32	34,13	1.3438		1C52T-0111	1C52A-0111
	1-3/8	34,93	1.3750		1C52T-0112	1C52A-0112
		35,00	1.3780		1C52T-35	1C52A-35