



2 & 2.5 - Cast Iron Geometry
T-A (CI) T-A Carbide Drill Blade
Carbide

- This insert is specifically designed for use in Grey Cast Iron
Standard geom. for Nodular Iron
- TiAIN offers exceptional wear resistance and high heat capabilities to increase tool life and penetration rates in Grey Cast Iron

Diameter Tolerances : $-0.0002''/-0.0012''$
 Thickness Tolerances :

- C3 carbide offers high wear resistance for improved tool life
- Cast Iron (-CI) geometry provides a unique design to minimize chipping

Material	Imperial FractDiam.	Metric Diam.	Imperial DecDiam.	Imperial FractThick.	TiAIN
C3 (K10)	31/32	24,61	0.9688	3/16	1C32A-0031-CI
	63/64	25,00	0.9843		1C32A-25-CI
	1	25,40	1.0000		1C32A-01 00-CI
		26,00	1.0236		1C32A-26-CI
	1-1/32	26.19	1.0313		1C32A-0101-CI
	1-3/64	26.59	1.0469		1C32A-1 .046-CI
	1-1/16	26,99	1.0625		1C32A-0102-CI
		27,00	1.0630		1C32A-27-CI
	1-3/32	27,78	1.0938		1C32A-0103-CI
		28,00	1.1024		1C32A-28-CI
	1-7/64	28,18	1.1094		1C32A-1 .109-CI
	1-1/8	28,58	1.1250		1C32A-0104-CI
		29,00	1.1417		1C32A-29-CI
	1-5/32	29,37	1.1563		1C32A-0105-CI
		30,00	1.1811		1C32A-30-CI
	1-3/16	30,16	1.1875		1C32A-0106-CI
	1-7/32	30,96	1.2188		1C32A-0107-CI
		31,00	1.2205		1C32A-31-CI
	1-1/4	31,75	1.2500		1C32A-0108-CI
		32,00	1.2598		1C32A-32-CI
	1-9/32	32,54	1.2813		1C32A-0109-CI
		33,00	1.2992		1C32A-33-CI
	1-5/16	33,34	1.3125		1C32A-0110-CI
		34,00	1.3386		1C32A-34-CI
	1-11/32	34,13	1.3438		1C32A-0111-CI
	1-3/8	34,93	1.3750		1C32A-0112-CI
	35,00	1.3780	1C32A-35-CI		