



2 & 2.5 - Standard Geometry
T-A T-A HSS Drill Blade
HSS

Diameter Tolerances : **-0.0002"/-0.0012"**
 Thickness Tolerances :

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
HSS	31/32	24,61	0.9688	3/16	132T-0031	132A-0031	132N-0031
	63/64	25,00	0.9843		132T-25	132A-25	132N-25
	1	25,40	1.0000		132T-0100	132A-0100	132N-0100
	1-1/64	25,80	1.0156		132T-1.015	132A-1.015	132N-1.015
		26,00	1.0236		132T-26	132A-26	132N-26
	1-1/32	26,19	1.0313		132T-0101	132A-0101	132N-0101
	1-3/64	26,59	1.0469		132T-1.046	132A-1.046	132N-1.046
	1-1/16	26,99	1.0625		132T-0102	132A-0102	132N-0102
		27,00	1.0630		132T-27	132A-27	132N-27
	1-3/32	27,78	1.0938		132T-0103	132A-0103	132N-0103
		28,00	1.1024		132T-28	132A-28	132N-28
	1-7/64	28,18	1.1094		132T-1.109	132A-1.109	132N-1.109
	1-1/8	28,58	1.1250		132T-0104	132A-0104	132N-0104
		29,00	1.1417		132T-29	132A-29	132N-29
	1-5/32	29,37	1.1563		132T-0105	132A-0105	132N-0105
		30,00	1.1811		132T-30	132A-30	132N-30
	1-3/16	30,16	1.1875		132T-0106	132A-0106	132N-0106
	1-7/32	30,96	1.2188		132T-0107	132A-0107	132N-0107
		31,00	1.2205		132T-31	132A-31	132N-31
	1-1/4	31,75	1.2500		132T-0108	132A-0108	132N-0108
		32,00	1.2598		132T-32	132A-32	132N-32
	1-9/32	32,54	1.2813		132T-0109	132A-0109	132N-0109
		33,00	1.2992		132T-33	132A-33	132N-33
	1-5/16	33,34	1.3125		132T-0110	132A-0110	132N-0110
		34,00	1.3386		132T-34	132A-34	132N-34
	1-11/32	34,13	1.3438		132T-0111	132A-0111	132N-0111
	1-3/8	34,93	1.3750		132T-0112	132A-0112	132N-0112
		35,00	1.3780		132T-35	132A-35	132N-35



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Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
Super Cobalt	31/32	24,61	0.9688	3/16	152T-0031	152A-0031	152N-0031
	63/64	25,00	0.9843		152T-25	152A-25	152N-25
	1	25,40	1.0000		152T-0100	152A-0100	152N-0100
	1-1/64	25,80	1.0156		152T-1.015	152A-1.015	152N-1.015
		26,00	1.0236		152T-26	152A-26	152N-26
	1-1/32	26,19	1.0313		152T-0101	152A-0101	152N-0101
	1-3/64	26,59	1.0469		152T-1.046	152A-1.046	152N-1.046
	1-1/16	26,99	1.0625		152T-0102	152A-0102	152N-0102
		27,00	1.0630		152T-27	152A-27	152N-27
	1-3/32	27,78	1.0938		152T-0103	152A-0103	152N-0103
		28,00	1.1024		152T-28	152A-28	152N-28
	1-7/64	28,18	1.1094		152T-1.109	152A-1.109	152N-1.109
	1-1/8	28,58	1.1250		152T-0104	152A-0104	152N-0104
		29,00	1.1417		152T-29	152A-29	152N-29
	1-5/32	29,37	1.1563		152T-0105	152A-0105	152N-0105
		30,00	1.1811		152T-30	152A-30	152N-30
	1-3/16	30,16	1.1875		152T-0106	152A-0106	152N-0106
	1-7/32	30,96	1.2188		152T-0107	152A-0107	152N-0107
		31,00	1.2205		152T-31	152A-31	152N-31
	1-1/4	31,75	1.2500		152T-0108	152A-0108	152N-0108
		32,00	1.2598		152T-32	152A-32	152N-32
	1-9/32	32,54	1.2813		152T-0109	152A-0109	152N-0109
		33,00	1.2992		152T-33	152A-33	152N-33
	1-5/16	33,34	1.3125		152T-0110	152A-0110	152N-0110
		34,00	1.3386		152T-34	152A-34	152N-34
	1-11/32	34,13	1.3438		152T-0111	152A-0111	152N-0111
	1-3/8	34,93	1.3750		152T-0112	152A-0112	152N-0112
		35,00	1.3780		152T-35	152A-35	152N-35



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Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
Premium Cobalt	31/32	24,61	0.9688	3/16	182T-0031	182A-0031	182N-0031
	63/64	25,00	0.9843		182T-25	182A-25	182N-25
	1	25,40	1.0000		182T-0100	182A-0100	182N-0100
	1-1/64	25,80	1.0156		182T-1.015	182A-1.015	182N-1.015
		26,00	1.0236		182T-26	182A-26	182N-26
	1-1/32	26,19	1.0313		182T-0101	182A-0101	182N-0101
	1-3/64	26,59	1.0469		182T-1.046	182A-1.046	182N-1.046
	1-1/16	26,99	1.0625		182T-0102	182A-0102	182N-0102
		27,00	1.0630		182T-27	182A-27	182N-27
	1-3/32	27,78	1.0938		182T-0103	182A-0103	182N-0103
		28,00	1.1024		182T-28	182A-28	182N-28
	1-7/64	28,18	1.1094		182T-1.109	182A-1.109	182N-1.109
	1-1/8	28,58	1.1250		182T-0104	182A-0104	182N-0104
		29,00	1.1417		182T-29	182A-29	182N-29
	1-5/32	29,37	1.1563		182T-0105	182A-0105	182N-0105
		30,00	1.1811		182T-30	182A-30	182N-30
	1-3/16	30,16	1.1875		182T-0106	182A-0106	182N-0106
	1-7/32	30,96	1.2188		182T-0107	182A-0107	182N-0107
		31,00	1.2205		182T-31	182A-31	182N-31
	1-1/4	31,75	1.2500		182T-0108	182A-0108	182N-0108
		32,00	1.2598		182T-32	182A-32	182N-32
	1-9/32	32,54	1.2813		182T-0109	182A-0109	182N-0109
		33,00	1.2992		182T-33	182A-33	182N-33
	1-5/16	33,34	1.3125		182T-0110	182A-0110	182N-0110
		34,00	1.3386		182T-34	182A-34	182N-34
	1-11/32	34,13	1.3438		182T-0111	182A-0111	182N-0111
	1-3/8	34,93	1.3750		182T-0112	182A-0112	182N-0112
		35,00	1.3780		182T-35	182A-35	182N-35