



2 & 2.5 - Flat Bottom Geometry
T-A (FB) T-A HSS Drill Blade
HSS

Diameter Tolerances : -0.0002"/-0.0012"
 Thickness Tolerances :

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN
Super Cobalt	31/32	24,61	0.9688	3/16	152T-0031-FB
	63/64	25,00	0.9843		152T-25-FB
	1	25,40	1.0000		152T-0100-FB
	1-1/64	25,80	1.0156		152T-1.015-FB
		26,00	1.0236		152T-26-FB
	1-1/32	26,19	1.0313		152T-0101-FB
	1-1/16	26,99	1.0625		152T-0102-FB
		27,00	1.0630		152T-27-FB
	1-3/32	27,78	1.0938		152T-0103-FB
		28,00	1.1024		152T-28-FB
	1-1/8	28,58	1.1250		152T-0104-FB
		29,00	1.1417		152T-29-FB
	1-5/32	29,37	1.1563		152T-0105-FB
		30,00	1.1811		152T-30-FB
	1-3/16	30,16	1.1875		152T-0106-FB
	1-7/32	30,96	1.2188		152T-0107-FB
		31,00	1.2205		152T-31-FB
	1-1/4	31,75	1.2500		152T-0108-FB
		32,00	1.2598		152T-32-FB
	1-9/32	32,54	1.2813		152T-0109-FB
		33,00	1.2992		152T-33-FB
	1-5/16	33,34	1.3125		152T-0110-FB
		34,00	1.3386		152T-34-FB
	1-11/32	34,13	1.3438		152T-0111-FB
	1-3/8	34,93	1.3750		152T-0112-FB
	35,00	1.3780	152T-35-FB		