



**2 & 2.5** - Standard Geometry Gen2  
**Gen2 T-A** T-A HSS Drill Blade  
**HSS**

- Lower drilling forces
- Increased drill stability
- Smoother breakout on through holes
- Supplied with AMEC's coating for increased tool life

Diameter Tolerances :  $-0.0002''/-0.0012''$   
 Thickness Tolerances :

- Improved chip formation

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	AM200
Super Cobalt	31/32	24,61	0.9688	3/16	452H-0031
	63/64	25,00	0.9843		452H-25
	1	25,40	1.0000		452H-0100
	1-1/64	25,80	1.0156		452H-1.015
		26,00	1.0236		452H-26
	1-1/32	26,19	1.0313		452H-0101
	1-3/64	26,59	1.0469		452H-1.046
	1-1/16	26,99	1.0625		452H-0102
		27,00	1.0630		452H-27
	1-1/32	27,78	1.0938		452H-0103
		28,00	1.1024		452H-28
	1-7/64	28,18	1.1094		452H-1.109
	1-1/8	28,58	1.1250		452H-0104
		29,00	1.1417		452H-29
	1-5/32	29,37	1.1563		452H-0105
		30,00	1.1811		452H-30
	1-3/16	30,16	1.1875		452H-0106
	1-7/32	30,96	1.2188		452H-0107
		31,00	1.2205		452H-31
	1-1/4	31,75	1.2500		452H-0108
		32,00	1.2598		452H-32
	1-9/32	32,54	1.2813		452H-0109
		33,00	1.2992		452H-33
	1-5/16	33,34	1.3125		452H-0110
		34,00	1.3386		452H-34
	1-11/32	34,13	1.3438		452H-0111
	1-3/8	34,93	1.3750		452H-0112
		35,00	1.3780		452H-35