



2 & 2.5 - Spot & Chamfer Geometry
T-A (SP) T-A HSS Drill Blade
HSS

Diameter Tolerances : **-0.0002"/-0.0012"**
 Thickness Tolerances :

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
Super Cobalt	31/32	24,61	0.9688	3/16	152T-0031-SP	152A-0031-SP	152N-0031-SP
	63/64	25,00	0.9843		152T-25-SP	152A-25-SP	152N-25-SP
	1	25,40	1.0000		152T-0100-SP	152A-0100-SP	152N-0100-SP
	1-1/64	25,80	1.0156		152T-1.015-SP	152A-1.015-SP	152N-1.015-SP
		26,00	1.0236		152T-26-SP	152A-26-SP	152N-26-SP
	1-1/32	26,19	1.0313		152T-0101-SP	152A-0101-SP	152N-0101-SP
	1-3/64	26,59	1.0469		152T-1.046-SP	152A-1.046-SP	152N-1.046-SP
	1-1/16	26,99	1.0625		152T-0102-SP	152A-0102-SP	152N-0102-SP
		27,00	1.0630		152T-27-SP	152A-27-SP	152N-27-SP
	1-3/32	27,78	1.0938		152T-0103-SP	152A-0103-SP	152N-0103-SP
		28,00	1.1024		152T-28-SP	152A-28-SP	152N-28-SP
	1-7/64	28,18	1.1094		152T-1.109-SP	152A-1.109-SP	152N-1.109-SP
	1-1/8	28,58	1.1250		152T-0104-SP	152A-0104-SP	152N-0104-SP
		29,00	1.1417		152T-29-SP	152A-29-SP	152N-29-SP
	1-5/32	29,37	1.1563		152T-0105-SP	152A-0105-SP	152N-0105-SP
		30,00	1.1811		152T-30-SP	152A-30-SP	152N-30-SP
	1-3/16	30,16	1.1875		152T-0106-SP	152A-0106-SP	152N-0106-SP
	1-7/32	30,96	1.2188		152T-0107-SP	152A-0107-SP	152N-0107-SP
		31,00	1.2205		152T-31-SP	152A-31-SP	152N-31-SP
	1-1/4	31,75	1.2500		152T-0108-SP	152A-0108-SP	152N-0108-SP
		32,00	1.2598		152T-32-SP	152A-32-SP	152N-32-SP
	1-9/32	32,54	1.2813		152T-0109-SP	152A-0109-SP	152N-0109-SP
		33,00	1.2992		152T-33-SP	152A-33-SP	152N-33-SP
	1-5/16	33,34	1.3125		152T-0110-SP	152A-0110-SP	152N-0110-SP
		34,00	1.3386		152T-34-SP	152A-34-SP	152N-34-SP
	1-11/32	34,13	1.3438		152T-0111-SP	152A-0111-SP	152N-0111-SP
	1-3/8	34,93	1.3750		152T-0112-SP	152A-0112-SP	152N-0112-SP
		35,00	1.3780		1 52T-35-SP	152A-35-SP	152N-35-SP