



**3 - Standard Geometry**  
**Gen2 T-A** Gen2 T-A HSS Drill Blade  
**HSS**

- Lower drilling forces
- Increased drill stability
- Smoother breakout on through holes
- Supplied with AMEC's exclusive AM200 coating for increased tool life

Diameter Tolerances : -0.0002"/-0.0012"  
 Thickness Tolerances :

- Improved chip formation

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	AM200
HSS	1-13/32	35,72	1.4063	1/4	433T-0113	
		36,00	1.4173		433T-36	
	1-7/16	36,51	1.4375		433T-0114	
		37,00	1.4567		433T-37	
	1-15/32	37,31	1.4688		433T-0115	
		38,00	1.4961		433T-38	
	1-1/2	38,10	1.5000		433T-0116	
	1-17/32	38,89	1.5313		433T-0117	
		39,00	1.5354		433T-39	
	1-9/16	39,69	1.5625		433T-0118	
		40,00	1.5748		433T-40	
	1-19/32	40,48	1.5938		433T-0119	
		41,00	1.6142		433T-41	
	1-5/8	41,28	1.6250		433T-0120	
		42,00	1.6535		433T-42	
	1-21/32	42,07	1.6563		433T-0121	
	1-11/16	42,86	1.6875		433T0122	
		43,00	1.6929		433T-43	
	1-23/32	43,66	1.7188		433T-0123	
		44,00	1.7323		433T-44	
	1-3/4	44,45	1.7500		433T-0124	
		45,00	1.7717		433T-45	
	1-25/32	45,24	1.7813		433T-0125	
		46,00	1.8110		433T-46	
	1-13/16	46,04	1.8125		433T-0126	
	1-27/32	46,83	1.8438		433T-0127	
		47,00	1.8504		433T-47	
	1-7/8	47,63	1.8750		433T-0128	



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Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	AM200
Super Cobalt	1-13/32	35,72	1.4063	1/4	453T-0113	453H-0113
		36,00	1.4173		453T-36	453H-36
	1-7/16	36,51	1.4375		453T-0114	453H-0114
		37,00	1.4567		453T-37	453H-37
	1-15/32	37,31	1.4688		453T-0115	453H-0115
		38,00	1.4961		453T-38	453H-38
	1-1/2	38,10	1.5000		453T-0116	453H-0116
	1-17/32	38,89	1.5313		453T-0117	453H-0117
		39,00	1.5354		453T-39	453H-39
	1-9/16	39,69	1.5625		453T-0118	453H-0118
		40,00	1.5748		453T-40	453H-40
	1-19/32	40,48	1.5938		453T-0119	453H-0119
		41,00	1.6142		453T-41	453H-41
	1-5/8	41,28	1.6250		453T-0120	453H-0120
		42,00	1.6535		453T-42	453H-42
	1-21/32	42,07	1.6563		453T-0121	453H-0121
	1-11/16	42,86	1.6875		453T-0122	453H-0122
		43,00	1.6929		453T-43	453H-43
	1-23/32	43,66	1.7188		453T-0123	453H-0123
		44,00	1.7323		453T-44	453H-44
	1-3/4	44,45	1.7500		453T-0124	453H-0124
		45,00	1.7717		453T-45	453H-45
	1-25/32	45,24	1.7813		453T-0125	453H-0125
		46,00	1.8110		453T-46	453H-46
	1-13/16	46,04	1.8125		453T-0126	453H-0126
	1-27/32	46,83	1.8438		453T-0127	453H-0127
		47,00	1.8504		453T-47	453H-47
	1-7/8	47,63	1.8750		453T-0128	453H-0128



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Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	AM200
Premium Cobalt	1-13/32	35,72	1.4063	1/4	483T-0113	483H-0113
		36,00	1.4173		483T-36	483H-36
	1-7/16	36,51	1.4375		483T-0114	483H-0114
		37,00	1.4567		483T-37	483H-37
	1-15/32	37,31	1.4688		483T-0115	483H-0115
		38,00	1.4961		483T-38	483H-38
	1-1/2	38,10	1.5000		483T-0116	483H-0116
	1-17/32	38,89	1.5313		483T-0117	483H-0117
		39,00	1.5354		483T-39	483H-39
	1-9/16	39,69	1.5625		483T-0118	483H-0118
		40,00	1.5748		483T-40	483H-40
	1-19/32	40,48	1.5938		483T-0119	483H-0119
		41,00	1.6142		483T-41	483H-41
	1-5/8	41,28	1.6250		483T-0120	483H-0120
		42,00	1.6535		483T-42	483H-42
	1-21/32	42,07	1.6563		483T-0121	483H-0121
	1-11/16	42,86	1.6875		483T-0122	483H-0122
		43,00	1.6929		483T-43	483H-43
	1-23/32	43,66	1.7188		483T-0123	483H-0123
		44,00	1.7323		483T-44	483H-44
	1-3/4	44,45	1.7500		483T-0124	483H-0124
		45,00	1.7717		483T-45	483H-45
	1-25/32	45,24	1.7813		483T-0125	483H-0125
		46,00	1.8110		483T-46	483H-46
	1-13/16	46,04	1.8125		483T-0126	483H-0126
	1-27/32	46,83	1.8438		483T-0127	483H-0127
		47,00	1.8504		483T-47	483H-47
	1-7/8	47,63	1.8750		483T-0128	483H-0128