



3 - Spot & Chamfer Geometry
T-A (SP) T-A HSS Drill Blade
HSS

Diameter Tolerances : **-0.0002”/-0.0012”**

Thickness Tolerances :

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN	TiAlN	TiCN
Super Cobalt	1-13/32	35,72	1.4063	1/4	153T-0113-SP	153A-0113-SP	153N-0113-SP
		36,00	1.4173		153T-36-SP	153A-36-SP	153N-36-SP
	1-7/16	36,51	1.4375		153T-0114-SP	153A-0114-SP	153N-0114-SP
		37,00	1.4567		153T-37-SP	153A-37-SP	153N-37-SP
	1-15/32	37,31	1.4688		153T-0115-SP	153A-0115-SP	153N-0115-SP
		38,00	1.4961		153T-38-SP	153A-38-SP	153N-38-SP
	1-1/2	38,10	1.5000		153T-0116-SP	153A-0116-SP	153N-0116-SP
	1-17/32	38,89	1.5313		153T-0117-SP	153A-0117-SP	153N-0117-SP
		39,00	1.5354		153T-39-SP	153A-39-SP	153N-39-SP
	1-9/16	39,69	1.5625		153T-0118-SP	153A-0118-SP	153N-0118-SP
		40,00	1.5748		153T-40-SP	153A-40-SP	153N-40-SP
	1-19/32	40,48	1.5938		153T-0119-SP	153A-0119-SP	153N-0119-SP
		41,00	1.6142		153T-41-SP	153A-41-SP	153N-41-SP
	1-5/8	41,28	1.6250		153T-0120-SP	153A-0120-SP	153N-0120-SP
		42,00	1.6535		153T-42-SP	153A-42-SP	153N-42-SP
	1-21/32	42,07	1.6563		153T-0121-SP	153A-0121-SP	153N-0121-SP
	1-11/16	42,86	1.6875		153T-0122-SP	153A-0122-SP	153N-0122-SP
		43,00	1.6929		153T-43-SP	153A-43-SP	153N-43-SP
	1-23/32	43,66	1.7188		153T-0123-SP	153A-0123-SP	153N-0123-SP
		44,00	1.7323		153T-44-SP	153A-44-SP	153N-44-SP
	1-3/4	44,45	1.7500		153T-0124-SP	153A-0124-SP	153N-0124-SP
		45,00	1.7717		153T-45-SP	153A-45-SP	153N-45-SP
	1-25/32	45,24	1.7813		153T-0125-SP	153A-0125-SP	153N-0125
		46,00	1.8110		153T-46-SP	153A-46-SP	153N-46-SP
	1-13/16	46,04	1.8125		153T-0126-SP	153A-0126-SP	153N-0126-SP
	1-27/32	46,83	1.8438		153T-0127-SP	153A-0127-SP	153N-0127-SP