



5 & 6 - Standard Geometry
Gen2 T-A Gen2 T-A HSS Drill Blade
HSS

- Lower drilling forces
- Increased drill stability
- Smoother breakout on through holes
- Super Cobalt supplied with AMEC's exclusive AM200 coating for increased tool life

Diameter Tolerances : **-0.0002"/-0.0012"**
 Thickness Tolerances :

- Improved chip formation

Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN
HSS	2-1/2	63,50	2.5000	7/16	435T-0216
		64,00	2.5197		435T-64
	2-17/32	64,29	2.5313		435T-0217
	2-9/16	65,09	2.5625		435T-0218
	2-19/32	65,88	2.5938		435T-0219
		66,00	2.5984		435T-66
	2-5/8	66,68	2.6250		435T-0220
	2-21/32	67,47	2.6563		435T-0221
		68,00	2.6772		435T-68
	2-11/16	68,26	2.6875		435T-0222
	2-23/32	69,05	2.7188		435T-0223
	2-3/4	69,85	2.7500		435T-0224
		70,00	2.7559		435T-70
	2-25/32	70,64	2.7813		435T-0225
	2-13/16	71,44	2.8125		435T-0226
		72,00	2.8346		435T-72
	2-27/32	72,23	2.8438		435T-0227
	2-7/8	73,03	2.8750		435T-0228
	2-29/32	73,82	2.9063		435T-0229
		74,00	2.9134		435T-74
2-15/16	74,41	2.9375	435T-0230		
2-31/32	75,61	2.9688	435T-0231		
	76,00	2.9921	435T-76		
3	76,20	3.0000	435T-0300		



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Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	AM200
Super Cobalt	2-1/2	63,50	2.5000	7/16	455H-0216
		64,00	2.5197		455H-64
	2-17/32	64,29	2.5313		455H-0217
	2-9/16	65,09	2.5625		455H-0218
	2-19/32	65,88	2.5938		455H-0219
		66,00	2.5984		455H-66
	2-5/8	66,68	2.6250		455H-0220
	2-21/32	67,47	2.6563		455H-0221
		68,00	2.6772		455H-68
	2-11/16	68,26	2.6875		455H-0222
	2-23/32	69,05	2.7188		455H-0223
	2-3/4	69,85	2.7500		455H-0224
		70,00	2.7559		455H-70
	2-25/32	70,64	2.7813		455H-0225
	2-13/16	71,44	2.8125		455H-0226
		72,00	2.8346		455H-72
	2-27/32	72,23	2.8438		455H-0227
	2-7/8	73,03	2.8750		455H-0228
	2-29/32	73,82	2.9063		455H-0229
		74,00	2.9134		455H-74
	2-15/16	74,41	2.9375		455H-0230
2-31/32	75,61	2.9688	455H-0231		
	76,00	2.9921	455H-76		
3	76,20	3.0000	455H-0300		



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Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	TiN
HSS	3-1/32	46,99	3.0313	7/16	436T-0301
	3-1/16	77,79	3.0625		436T-0302
		78,00	3.0709		436T-78
	3-3/32	78,58	3.0938		436T-0303
	3-1/8	79,38	3.1250		436T-0304
		80,00	3.1496		436T-80
	3-5/32	80,17	3.1563		436T-0305
	3-3/16	80,96	3.1875		436T-0306
	3-7/32	81,76	3.2188		436T-0307
		82,00	3.2283		436T-82
	3-1/4	82,55	3.2500		436T-0308
	3-9/32	83,34	3.2813		436T-0309
		84,00	3.3071		436T-84
	3-5/16	84,14	3.3125		436T-0310
	3-11/32	84,93	3.3438		436T-0311
	3-3/8	85,73	3.3750		436T-0312
		86,00	3.3858		436T-86
	3-13/32	86,52	3.4063		436T-0313
	3-7/16	87,31	3.4375		436T-0314
		88,00	3.4646		436T-88
3-15/32	88,11	3.4688	436T-0315		
3-1/2	88,90	3.5000	436T-0316		



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Material	Imperial Fract. Diam.	Metric Diam.	Imperial Dec. Diam.	Imperial Fract. Thick.	AM200
Super Cobalt	3-1/32	46,99	3.0313	7/16	456H-0301
	3-1/16	77,79	3.0625		456H-0302
		78,00	3.0709		456H-78
	3-3/32	78,58	3.0938		456H-0303
	3-1/8	79,38	3.1250		456H-0304
		80,00	3.1496		456H-80
	3-5/32	80,17	3.1563		456H-0305
	3-3/16	80,96	3.1875		456H-0306
	3-7/32	81,76	3.2188		456H-0307
		82,00	3.2283		456H-82
	3-1/4	82,55	3.2500		456H-0308
	3-9/32	83,34	3.2813		456H-0309
		84,00	3.3071		456H-84
	3-5/16	84,14	3.3125		456H-0310
	3-11/32	84,93	3.3438		456H-0311
	3-3/8	85,73	3.3750		456H-0312
		86,00	3.3858		456H-86
	3-13/32	86,52	3.4063		456H-0313
	3-7/16	87,31	3.4375		456H-0314
		88,00	3.4646		456H-88
3-15/32	88,11	3.4688	456H-0315		
3-1/2	88,90	3.5000	456H-0316		