



**Y**  
**Straight Shank**

**Straight Flute - Imperial**

Length	Part#	Insert Diam. Range	Max. Drill Depth	Body Length	Ref. Length	Overall Length	Shank		Pipe Tap
							Diam.	Length	
Short	220Y0S-075L	3/8 - 27/64	1-1/4	2-1/32	2-1/8	4-13/32	3/4	2-3/8	1/8
Standard	240Y0S-075L	3/8 - 27/64	2-3/8	3-5/32	3-1/4	5-17/32	3/4	2-3/8	1/8
Extended	250Y0S-075L	3/8 - 27/64	4-3/8	5-5/32	5-1/4	7-17/32	3/4	2-3/8	1/8
XL	270Y0S-075L	3/8 - 27/64	8-3/4	9 17/32	9-5/8	11-29/32	3/4	2-3/8	1/8
3XL	290Y0S-075L	3/8 - 27/64	11-7/16	12-7/32	12-5/16	14-19/32	3/4	2-3/8	1/8