



## Y Taper Shank

### Straight Flute - Imperial

Length	Part#	Insert Diam. Range	Max. Drill Depth	Body Length	Ref. Length	Overall Length	MT Shank	Pipe Tap	RCA
Short	220Y0S-002I	3/8 - 27/64	1-1/4	2-1/32	3-15/32	6-5/16	#2	1/16	2T-2SR
Standard	240Y0S-002I	3/8 - 27/64	2-3/8	3-5/32	4-19/32	7-7/16	#2	1/16	2T-2SR
Extended	250Y0S-002I	3/8 - 27/64	4-3/8	5-5/32	6-19/32	9-7/16	#2	1/16	2T-2SR

### Straight Flute - Metric

Length	Part#	Insert Diam. Range	Max. Drill Depth	Body Length	Ref. Length	Overall Length	MT Shank	Pipe Tap	RCA
Short	220Y0S-002M	9,5 - 11,0	31,8	51,5	88,0	160,3	#2	1/16	2T-2SR

### Helical Flute - Imperial

Length	Part#	Insert Diam. Range	Max. Drill Depth	Body Length	Ref. Length	Overall Length	MT Shank	Pipe Tap	RCA
Standard	240Y0H-002I	3/8 - 27/64	2-3/8	3-5/32	4-19/32	7-7/16	#2	1/16	2T-2SR
Extended	250Y0H-002I	3/8 - 27/64	4-3/8	5-5/32	6-19/32	9-7/16	#2	1/16	2T-2SR

### Helical Flute - Metric

Length	Part#	Insert Diam. Range	Max. Drill Depth	Body Length	Ref. Length	Overall Length	MT Shank	Pipe Tap	RCA
Standard	240Y0H-002M	9,5 - 11,0	60,3	80,2	116,7	188,9	#2	1/16	2T-2SRM
Extended	250Y0H-002M	9,5 - 11,0	111,1	130,9	167,4	239,7	#2	1/16	2T-2SRM