



Niagara Cutter

SR208 - 2 Flutes 35° Helix HSS 3/16" Shank Single-End Mill
for General Purpose
Center-Cutting

Designed for all Materials
Profile / Slotting / Pocket

Flute Diameter Tolerances : **+0.000"/-0.001"**
Shank Diameter Tolerances : **-0.0001"/-0.0005"**
Overall Length Tolerances : **+/-0.062"**
Length of Cut Tolerances
[1/16",5/16"] **+0.031"/-0.000"**
[21/64",1"] **+0.031"/-0.000"**
Helix Angle : **35°**

Flute Diam.	Shank Diam.	Length Of Cut	Overall Length	#F	Uncoat	Suggested		
						TiN	TiCN	TiAlN
1/32	3/16	3/32	1-1/2	2	66012	66014	88824	67497
3/64	3/16	9/64	1-1/2	2	66015	66016	88825	67498
1/16	3/16	3/16	1-1/2	2	66022	66024	88828	67499
5/64	3/16	15/64	1-1/2	2	66025	66026	88829	67500
3/32	3/16	9/32	1-1/2	2	66032	66034	88832	67501
7/64	3/16	21/64	1-1/2	2	66035	66036	88833	67502
1/8	3/16	3/8	1-1/2	2	66042	66044	88836	67503
9/64	3/16	27/64	1-1/2	2	66045	66046	88837	67504
5/32	3/16	7/16	1-1/2	2	66052	66054	88840	67505
11/64	3/16	1/2	1-1/2	2	66055	66056	88841	67506
3/16	3/16	1/2	1-1/2	2	66062	66064	88844	67507